

# REGULAR RECOMMENDED MAKE-UP TORQUE FOR PDC BITS



Connection	Box OD (in)	Make-up Torque (ft-lbs)	
		Min	Max
<b>2 3/8 REG</b>	3.000	1800	2000
	3.125	2400	2700
<b>2 7/8 REG</b>	3.500	3100	3400
	3.750	4600	5100
<b>3 1/2 REG</b>	4.125	5200	5700
	4.250	6300	6900
	4.500	7600	8400
<b>4 1/2 REG</b>	5.500	12500	13700
	5.750	16500	18100
	6.000	20300	22400
<b>6 5/8 REG</b>	7.500	37100	40800
<b>7 5/8 REG</b>	8.500	48300	53200
	8.750	57700	63500
	9.000	67600	74300